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     Systems and processes for removal of pollutants from a gas stream
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IN
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             GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
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The invention relates to the systems and processes for removal of AB pollutants, such as sulfur oxides, nitrogen oxides, and carbon oxides, totally reduced sulfides, fly ash, mercury compds., and elemental mercury from gases generated from the burning of fossil fuels and other process gases with electronic control of operational parameters such as, differential pressure across the system, gas temp., and removal efficiency. The systems and processes of the invention employ manganese oxides as the primary sorbent to effect removal of pollutants, such as sulfur oxides and/or nitrogen oxides, and may further employ other sorbent materials and chem. additives sep. and in conjunction with manganese oxides to effect the removal of other target pollutants, e.g., using alumina to remove mercury. In wet removal, manganese oxides are mixed in a slurry which is introduced into reaction zones of the system. In dry removal, manganese oxides are introduced from feeders into reaction zones of the system where they are contacted with a gas from which pollutants are to be removed. Removal may occur in single-stage, dual-stage, or multi-stage systems with at least one of the reaction zones being a wet scrubber. A variety dry scrubbers may be utilized in combination wet and dry removal systems. Reacted sorbent may be removed from the reaction action zones for recycling or recycled or regenerated with useful and marketable byproducts being recovered during regeneration. manganese oxide absorbent regeneration flue gas treatment; ST

sulfur oxide nitrogen oxide removal flue gas manganese oxide; carbon monoxide dioxide removal flue gas manganese oxide scrubbing; mercury removal flue gas alumina; nitrate sulfate carbon dioxide mercury recovery flue gas Scrubbers

IT

(dry; component of systems and processes employing manganese oxides as primary sorbents for pollutant removal from gas stream) Process control

(electronic control of operational parameters; systems and processes employing manganese oxides as primary sorbents for removal of pollutants from gas stream)